

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

Date:	12.11.27	Job No.:	RD3392	ADR Yes/No:	N	ADR Date:		ECN #:	12- 683
Product No.:	D412-814			Created By:	AJS	Approved By:	<i>JK</i>		
Product Name:	Medium Bell Replacement Door			Checked By:	<i>JK</i>				

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	<i>N</i>	<i>Y</i>	
Production Manager / Coord.	<i>Y</i>	LL/MF	<i>12/11/20</i>
Purchasing Coord.	<i>N</i>	CL	
Production Engineering Coord.	<i>Y</i>	DD	<i>12/12/03</i>
Production Engineering Coord.	<i>Y</i>	JLM	<i>12/11/20</i>
Customer Order Processing	<i>N</i>	RM	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	<i>Y</i>	PS	<i>12/12/03</i>
QC Coordinator	<i>Y</i>	ED	<i>12/11/20</i>
Customer Support	<i>Y</i>	SW/LM	<i>12/11/20</i>
Customer Technical Support	<i>Y</i>	MB/DS	<i>12/11/20</i>
Marketing	<i>Y</i>	HM	<i>12/11/20</i>

Reason for Change:	Create RHS Configuration
--------------------	--------------------------

Documents Affected:	Release D4465, D4466, D4467, D4468, D4482, D4483, D4484, D4486, D4487, D4494, D4496, D4499, D4500, D4501, D4570, D4582, D4583, D4584, D4585 AND D4586 @ REV. C IIN D412-814 Rev. B ICA D412-814 Rev. 1
---------------------	--

**PAPERWORK UPDATE**  **PARTS MUST COMPLY**  **PREVIOUS PARTS SATISFACTORY**

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	<i>N</i>			
2	Notify Eurocopter France	<i>N</i>			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	<i>N</i>			
5	Update Master Document List (MDL)	<i>Y</i>	AJS		<i>JK</i> 12.11.28
6	Update Product Compatability Matrix	<i>N</i>			
7	Create Eurocopter Form (FEE)	<i>N</i>			
8	Notify TC / FAA of Change	<i>N</i>			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	<i>Y</i>	KJ		<i>12.11.29</i>
11	Update Product Specification Files	<i>Y</i>	KJ		<i>12.11.29</i>
12	Update Approved/Preliminary Dwg PDF Files	<i>Y</i>	KJ		<i>12.11.29</i>
13	Update Document Record (DR)	<i>N</i>			
14	Update Product Development Summary	<i>N</i>			
15	Update QSI 021 and/or STC Approval List	<i>Y</i>			
16	Create/Update Parts / STC Database	<i>Y</i>	KJ	See Below	<i>12.11.29</i>
17	Update / Verify ARC Database	<i>Y</i>	KJ		<i>12.11.29</i>
18	Create / Update Change Record Form / Item Card Database	<i>Y</i>	KJ		<i>12.11.29</i>
19	Create / Update PPP's	<i>Y</i>	KJ		<i>12.11.29</i>
20	Red Decals required?	<i>N</i>			
21	Update Document Control Database / Laminated Dwgs	<i>N</i>			
22	Update Grey Project / Electronic Binder PDF Files	<i>Y</i>	KJ		<i>12.11.29</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	<i>Y</i>	KJ		<i>12.11.29</i>
24					

Description / Action:
Scrap All D4499 In stock Re-work all D4500 in stock Scrap All D4501 in stock
All other parts manufactured at Rev. A must be dimensionally verified to ensure they are compliant with the current Revision of the individual part. All Other parts at Rev. B may be used as is.
Note D4477-041 manufactured at Rev A may be used but on LHS doors only
Add the kits D412-814-211 - 220 See attached IIN for Description - Competing.

ECN Verified & Complete: *JK*

Date: *12/12/13*